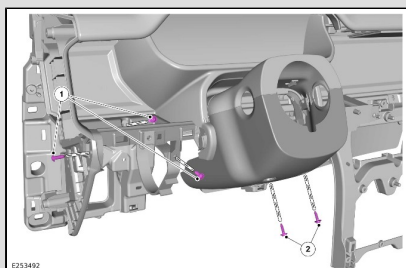


INSTRUMENT CLUSTER (G2323747)

SPECIFICATIONS

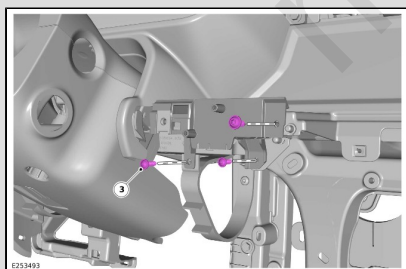
Torque Specifications

COMPONENT TORQUE LOCATION



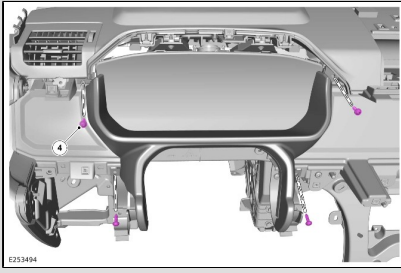
	DESCRIPTION	NM	LB-FT	LB-IN
1	Instrument panel left upper tray bracket screw	1.7	-	15
2	Steering column lower trim panel screw	1.7	-	15

COMPONENT TORQUE LOCATION



	DESCRIPTION	NM	LB-FT	LB-IN
3	Instrument panel center upper tray bracket screw	1.7	-	15

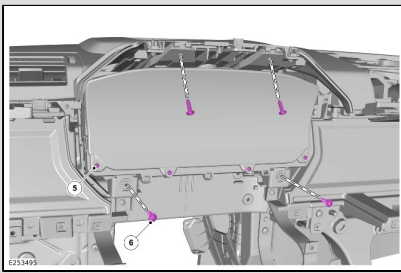
COMPONENT TORQUE LOCATION



E253494

	DESCRIPTION	NM	LB-FT	LB-IN
4	Steering column upper trim panel screw	1.7	-	15

COMPONENT TORQUE LOCATION



E253495

	DESCRIPTION	NM	LB-FT	LB-IN
5	Instrument Cluster (IC) lens screw	2	-	18
6	IC screw	1.7	-	15